



## List 3690

EXOCARB® WXL-LN-EBD, Long Neck, Rib Processing



SPEED FEED  
1477-1480

CARBIDE

WXL

2 FLUTE

30°

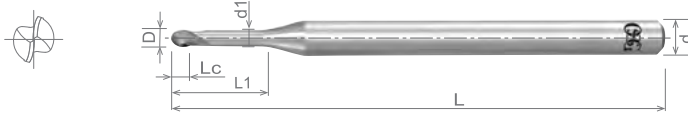


SHANK  
h6

STUB

PACKED  
1 PIECE

Radius Tolerance	
1/64" ≤ D ≤ 1/4"	+/- 0.0002



EDP Number		Diameter	Length of Cut	Neck Length	Neck Diameter	Overall Length	Shank Diameter
		D (Fractional Size)	Lc (Inch)	L1 (Inch)	d1 (Inch)	L (Inch)	d (Inch)
36900111	●	1/64	0.016	0.047	0.013	2.500	0.125
36900211	●	1/64	0.016	0.094	0.013	2.500	0.125
36900311	●	1/32	0.031	0.156	0.029	2.500	0.250
36900411	●	1/32	0.031	0.313	0.029	2.500	0.250
36900511	●	1/32	0.031	0.406	0.029	2.500	0.250
36900611	●	1/16	0.063	0.313	0.061	2.500	0.250
36900711	●	1/16	0.063	0.625	0.061	2.500	0.250
36900811	●	1/16	0.063	0.813	0.061	3.000	0.250
36900911	●	3/32	0.094	0.469	0.092	2.500	0.250
36901011	●	3/32	0.094	0.938	0.092	2.875	0.250
36901111	●	3/32	0.094	1.406	0.092	3.125	0.250
36901211	●	1/8	0.125	0.625	0.123	3.000	0.250
36901311	●	1/8	0.125	1.250	0.123	3.000	0.250
36901411	●	1/8	0.125	1.875	0.123	3.750	0.250
36901511	●	3/16	0.188	0.938	0.185	3.500	0.250
36901611	●	3/16	0.188	1.875	0.185	4.000	0.250
36901711	●	1/4	0.250	1.250	0.248	4.000	0.250
36901811	●	1/4	0.250	2.000	0.248	4.500	0.250

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel					Aluminum	Nickel Alloy	Titanium					
Low	Medium	High			300	400	17-4 PH					6061	Casting	Inconel	6Al4V	~35 HRC
1010	1035	1065	4140	4340	300	400	17-4 PH	6061	7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

